

# Welcome to **Standall**...

# Over 70 years of History



In 1938 the brothers Joe and George Hall set up a small forging operation under the name of Standall, on the site of an old mine at Mickley Lane near Sheffield, supplying drill bits and small forging machines for both home and export markets.

The Second World War brought significant changes to Standall as, due to MOD requirements, it diversified its manufacturing operation to include a new product; forged Anchor Spikes. These were used for securing towlines to extract bogged down tanks and fighting vehicles, more especially in the western desert. These products are still being supplied today.

During the 1950s Standall developed a range of contractors' tools, which were sold both nationally and internationally. A reputation for quality of product and service was born. The small forgings machine operation was subsequently phased out to concentrate on this new product range.

In 1987 the construction tools and soft rock mining business of Edgar Allen Mining Products was acquired and integrated into Standall's existing forging operations. That acquisition added a sizable machine shop facility enabling Standall to

enter the rapidly expanding market of power tool accessories for hand-held electrically powered hammers.

The closure of the majority of the British underground mining activity signalled a dramatic reduction in the soft rock products, but this coincided with a substantial increase in international sales of pneumatic tools, together with increased sales of a wider range of electric and hydraulic excavator-mounted demolition tools. Once again, the company showed the ability to adapt dynamically to the changing circumstances of the market place.



Throughout its 70 year history Standall has only changed ownership twice; once in 1978 when the Hall brothers retired, and again in 2000 when the current owners took up the challenge of maintaining Standall's 'family business' reputation of traditional quality whilst earning a new reputation for flexibility and innovation enabling Standall to compete in a progressive world.

Partly because of this family business atmosphere, the company has benefited from many long service employees. It is their loyalty and wealth of experience that has significantly contributed to the success of the company and has underpinned the quality and flexibility of its operations.



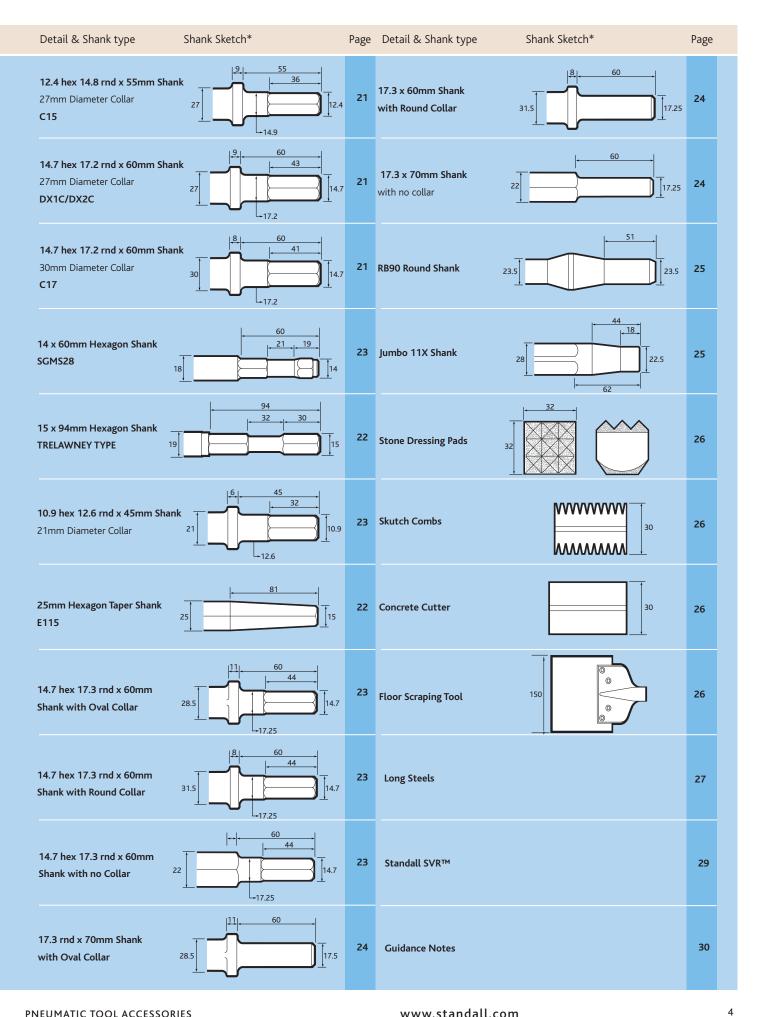






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# Shank 19mm Hexagon 50mm Long

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. 32mm Dia Collar	Standall Part No. 30mm Dia Collar
Moil Point	-	250	$\bigcirc$	0.8	912011	922011
Moil Point	-	450	$\bigcirc$	1.3	912014	922014
Narrow Chisel	22	250	0	0.8	912211	922211
Narrow Chisel	22	450	$\bigcirc$	1.3	912214	922214
Wide Chisel	50	250	$\bigcirc$	0.9	912121	_
Wide Chisel	50 Cranked	250	0	0.9	912122	_
Wide Chisel	60	190	0	0.8	942141	-
Wide Chisel	75	250	0	1.0	912151	-
Bush Hammer Stem	-	Bush Hammer Stem	0	0.9	912161	-
For use with 91	4056 9 Point T	C Pad & 914057	T C Pad			

# Shank 19mm Hexagon 82mm Long

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Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Stanall Part No. 32mm Dia Collar	Standall Part No. 30mm Dia Collar
Moil Point	22	300	0	0.8	910101	-
Moil Point	22	450	0	1.8	910104	-
Narrow Chisel	22	300	0	0.8	910311	-
Narrow Chisel	22	450	0	1.8	910314	-
Wide Chisel	75	250	0	1.0	910150	-

# Shank 22mm Hexagon 82mm Long 41mm Dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. Point to Flat	Standall Part No. Flat to Flat
Moil Point		330	0	1.4	910021	-
Moil Point		380	0	1.5	910023	-
Moil Point	-	380	0	1.6	910023SVR*	-
Moil Point	-	450	$\Diamond$	1.8	910024	-
Moil Point		450	0	1.6	91004SVR*	-
Moil Point		610	0	2.3	910026	-
Narrow Chisel	22	330	0	1.4	910231	-
Narrow Chisel	22	380	0	1.5	910233	918233
Narrow Chisel	22	380	$\bigcirc$	1.6	910233SVR	-
Narrow Chisel	22	450	0	1.8	910234	918234*
Narrow Chisel	22	450	$\bigcirc$	1.8	910234SVR	-
Narrow Chisel	22	610	0	23	910236	918236
Wide Chisel	75	380	0	2.5	910420	918420
Wide Chisel	75	450	0	2.8	910421	-
<b>Asphalt Cutter</b> Curved Edge	125	380	0	3.2	910424	-
<b>Digging Chisel</b> Curved Edge	75	380	0	3.4	910426	-
<b>Digging Chisel</b> Straight Edge	75	380	0	3.4	910427*	918427*

# Shank 22mm Hexagon 82mm Long 41mm Dia Collar

	8					
Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. Point to Flat	Standall Part No. Point to Flat
Digger Spade	120	400	0	3.2	910626	918626*
Clay Spade	100	250	0	2.7	910913	-
Clay Spade	125	430	0	3.3	910662	918662
<b>Stem</b> (Small Taper)	-	300	0	1.3	910910	-
Tamper Pad Tamper Pad	-	125 Dia 125 Square		3.2 5.8	912905 912915	-

# Shank 22mm Hexagon 108mm Long 41mm Dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. Point to Flat	Standall Part No. Point to Flat
Moil Point	-	350	0	1.4	933118	-
Moil Point	-	450	0	1.8	933158	-
Wide Chisel	45	240	0	1.2	933019	-
Wide Chisel	45	340	0	1.4	933119	-
Wide Chisel	45	460	0	1.8	933120	-
Wide Chisel	75	380	0	2.6	933121	-
Asphalt Cutter	125	350	0	3	933122	-
<b>Digging Chisel</b> (Curved Edge)	75	280	0	2.7	933130	-
	100	550	0	4	933515	-
Tie Tamper	100	460	0	4	933510	-
	100	380	0	4	933505	-
Clay Spade	135	350	0	3.1	933125	-

# Shank 22mm Hexagon 108mm Long 41mm Dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. Point to Flat	Standall Part No. Point to Flat
Frost Wedge	35	380	0	3.5	923123	-
Wedge Hammer Internal Dia 42mm	55 o/d	200	0	1.3	933042	-
Plug	34 Dia Hole	420	-	0.9	933181	-
Feather (Pair) Plug	34 Dia Hole 29 Dia Hole	30mm Wide	-	0.9	933180 933081	-
Feather (Pair)	29 Dia Hole	24mm wide	-	1.0	933080	-

# Shank 25mm Hexagon 108mm Long 41mm Dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. Point to Flat	Standall Part No. Point to Flat
Moil Point	-	380	$\bigcirc$	2.1	910043	-
Moil Point	-	450	$\bigcirc$	2.5	910044	-
Narrow Chisel	-	380	0	2.1	910253	918253
Narrow Chisel	-	450	0	2.5	910254	918254
Heavy Duty Burstter	-	380	0	2.2	910926*	-
Wide Chisel	75	380	0	2.6	910430	918430
Wide Chisel	75	450	0	2.9	910431	-

# Shank 25mm Hexagon 108mm Long 41mm Dia Collar

	Description	Working Width mm	Upper Collar Length mm	Body	Weight Kg	Standall Part No. Point to Flat	Standall Part No. Point to Flat
	Asphalt Cutter	125	380	0	3.2	910434	918434
	Tarmac Cutter	115	300	0	3.1	910435	918435
	<b>Digging Chisel</b> (Curved Edge)	75	380	0	3.4	910436	918436
	Digging Spade	120	380	0	4	910636	918636
	Clay Spade	135	430	0	3.3	910664	918664
	Frost Wedge	35	380	0	4.3	920891	-
See page 16 for Pads to suite	<b>Stem</b> (Small Taper)	-	300	0	-	910911	-

# Shank 28mm Hexagon 160mm & 152mm Long 46mm Dia Collar

8				8			
	Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. 28x160	Standall Part No. 28x152
	Moil Point	-	300	0	2.3	912061	-
	Moil Point	-	380	0	2.8	912063	910063
	Moil Point	-	380	0	3	912063SVR	-
	Moil Point	-	450	0	3.3	912064	910064
	Moil Point	-	450	0	3.5	912064SVR	-
	Narrow Chisel	_	300	0	2.3	912271	910271
	Narrow Chisel	_	380	0	2.8	912273	910273
	Narrow Chisel	-	380	0	3	912273SVR	_
	Narrow Chisel	-	450	0	3.3	912274	910274
	Narrow Chisel	-	450	0	3.3	912274SVR	-
	Heavy Duty Burstter	-	380	0	3.3	912927	910927
	Wide Chisel	75	380	0	3.3	912440	910440
	Asphalt Cutter	125	380	0	3.8	912444	910444
	Tarmac Cutter Tarmac Cutter	115 115	300	0	3.8	912545 912545SVR	910545

# Shank 28mm Hexagon 160mm & 152mm Long 46mm Dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. 28x160	Standall Part No. 28x152
Digging Chisel	75	380	0	4	912446	910446
Digging Spade	120	380	0	4.9	912646	910646
Clay Spade	135	380	0	4.9	912666	910666
Frost Wedge	40	400	0	5	912892	-
Tie Tamper	100	400	0	4.2	912341*	910341*
Plug	-	660		4	912888*	-
Feather Set	-	305		2.9	912908	-
Feather Set	-	380		3.5	912907	-
Feather Set	-	450		4	912909	-
Note Plug & F	eather Sets are	designed to be u	used with 48mm	n diameter holes		
Stem Large Taper	-	230	0	3.2	912901	910901

# Shank 28mm Hexagon 160mm & 152mm Long 46mm Dia Collar

8				8			
	Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. 28x160	Standall Part No. 28x152
	Pad (Large Taper)	<b>125</b> dia	-	-	5	912904	-
	Pad (Large Taper)	<b>180</b> dia	-	-	7.5	912906	-
	Pad (Large Taper)	<b>150</b> square	-	-	8.3	912916	-
	Stem Small Taper	-	230	0	3.1	912920	910920
	Pad (Small Taper) Pad (Small Taper)	<b>125</b> dia <b>150</b> Square	-	-	5 8.3	-	912905 912915
	Stem Large Taper	-	230	0	3.1	912920	910920
	Sheeting Board Driver	57 Gap	-	-	12.3	912880	-
	Board Driver	76 Gap	-	-	15.5	912884	-

# Shank 32mm Hexagon 160mm & 152mm Long 46mm Dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. 32x160	Standall Part No. 32x152
Moil Point	-	300	0	3	912081	910081
Moil Point	-	350	0	3.3	-	910082
Moil Point	-	380	0	3.5	912083	910083
Moil Point	-	380	0	3.7	912083SVR	-
Moil Point	-	450	0	4	912084	910084
Moil Point	-	450	0	4.2	912084SVR	-
Moil Point	-	600	0	4.4	912068	810086
Narrow Chisel	-	300	0	3	912291	910291
Narrow Chisel	-	350	0	3.3	-	910292
Narrow Chisel	-	380	0	3.5	912293	910293
Narrow Chisel	-	380	0	3.7	912293SVR	-
Narrow Chisel	-	450	0	4	912294	910294
Narrow Chisel	-	450	0	4.2	912294SVR	-
Heavy Duty Burster	-	380	0	3.7	912928	910928
Wide Chisel	75	380	0	4	912450	910450
Asphalt Cutter	125	380	0	4	912454	910454
Tarmac Cutter Tarmac Cutter	115	300 300	0	3.8	912555 912555SUR	910555

# Shank 32mm Hexagon 160mm & 152mm Long 46mm Dia Collar

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	Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. 32x160	Standall Part No. 32x152
	<b>Digging Chisel</b> (Curved Edge)	75	380	0	4.2	912456	910456
	Digging Spade	120	380	0	5.3	912656	910656
	Clay Spade	135	380	0	5.4	912668	910668
	Frost Wedge	40	400	0	5.5	922894	-
	Rock Breaker	32-57	380	0	4.9	912898	910898
	Tie Tamper Tie Tamper	100	400 580	0	4.2 5	912351 912352	910351 -
	Plug Feather Set Feather Set Feather Set	- - -	660 305 380 450	•	4 2.9 3.5 4	91288* 912908 912907 912909	- - -
	Note Plug & Fe	eather Sets are	designed to be u	sed with 48mm	diameter holes	3	

# Shank 32mm Hexagon 160mm & 152mm Long 46mm Dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No. 32x160	Standall Part No. 32x152
Stem Large Taper	-	230	0	3.2	912903	910903
Pad (Large Taper)	<b>125</b> dia	-	-	5	912904	-
Pad (Large Taper)	<b>180</b> dia	-	-	7.5	912906	-
Pad (Large Taper)	<b>150</b> square	-	-	8.3	912916	-
Stem Small Taper	-	230	0	3.1	912922	910922
<b>Pad</b> (Small Taper)	<b>125</b> dia	-	-	7.5	912905	-
Pad (Small Taper)	<b>150</b> Square	-	-	8.3	912915	-
Stem Large Taper	-	230	0	3.2	912903	910903
 Sheeting Board Driver	57 Gap	-	-	12.3	912880	-
Sheeting Board Driver	76 Gap	-	-	15.5	912884	-

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#### 22mm x 70mm Round Shank 36mm dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	330		1.3	914005	
Narrow Chisel	-	330	0	1.3	914205*	

## 23mm x 50mm Round Shank 38mm dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	330	0	1.4	914321	
Narrow Chisel	-	330	0	1.4	914331	

#### 23mm x 70mm Round Shank 36mm dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No.	
Moil Point  Moil Point	- -	330 430	0	1.4 1.7	914026 914028	
Narrow Chisel	- -	330 430	0	1.4	914226 914228	

### 25mm x 75mm Round Shank 41mm dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No.	
Moil Point Moil Point Moil Point Moil Point	- - -	330 350 400 450	0	1.6 1.7 1.8 2	914025 914315 914035 915044	
Narrow Chisel Narrow Chisel Narrow Chisel Narrow Chisel	- - -	330 350 400 450	0	1.6 1.7 1.8 2	914225 914515 914235 915254	

## 26mm x 70mm Round Shank 40mm dia Collar CP9F

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	330	0	1.4	914097	
Narrow Chisel	-	330	0	1.4	914098*	
Digging Chisel	75	450	0	3.1	914103*	
Clay Spade	135	380	0	-	914102*	
Digging Spade	120	400	0	3.2	914144*	

## 26mm x 80mm Round Shank 40mm dia Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	300	0	1.3	914509*	
Narrow Chisel	-	300	0	1.3	914520*	

# 19mm x 82mm Square Shank 36mm dis Collar

Description	Working Width mm	Under Collar Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	330	0	1.4	914009	
Narrow Chisel	-	330	0	1.4	914029	
Clay Spade	100	380	0	2.7	914609	
Clay Spade	125	430	0	3.3	914058	

## 19mm x 95mm Round Shank CP9

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	250	0	0.7	914049	-
Moil Point	-	380	0	1	914549	-
Narrow Chisel	-	250	0	0.7	914249	-
Narrow Chisel	-	380	0	1	914649	-
Wide Chisel	75	250	0	1.2	914449	-
<b>Stem</b> For Stone Dressing Pads	-	250		0.7	914104	-

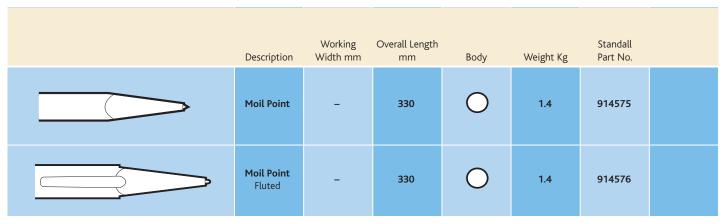
#### 15mm x 90mm Round Shank CP9F

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	300	0	0.6	914050	
Narrow Chisel	-	300	0	0.6	944250	

#### 17mm x 12mm Round Shank 30mm Collar ML 33

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	330	0	1.4	914585	
<b>Moil Point</b> Fluted	-	330	0	1.4	914586	

### 17mm x 14mm Round Shank 34mm Collar M37B



## Hausherr Shank 35mm Collar

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Order Number	
Moil Point	-	350	0	1.2	914565	
Narrow Chisel	-	350	0	1.2	914572	

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## 12.4 Hex, 14.8 Round x 55mm Shank 27mm dia Collar C15

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	250	0	0.4	914146*	
Moil Point	-	415	0	0.8	914157*	
Narrow Chisel	-	250	0	0.4	914166*	
Narrow Chisel	-	415		0.8	914255*	
Wide Chisel	50	230	0	0.6	914358*	

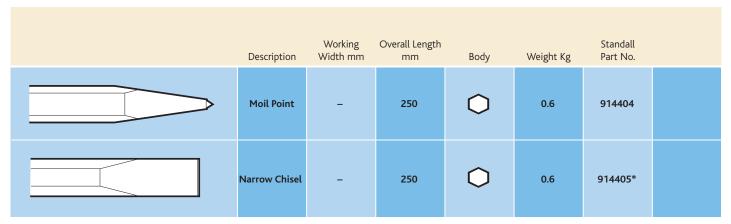
## 14.7 Hex, 17.2 Round x 60mm Shank 27mm dia Collar DX1C/DX2C

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	230	0	0.4	914041	
Narrow Chisel	-	230	0	0.4	914042	
Wide Chisel	50	230	0	0.5	914043*	

## 14.7 Hex, 17.2 Round x 60mm Shank 30mm dia Collar C17

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	270	0	0.5	914151*	
Moil Point	-	330	0	0.7	914152*	
Narrow Chisel	-	270	0	0.5	914171*	
Narrow Chisel	-	330	0	0.7	914172*	
Wide Chisel	60	270	0	0.8	914377*	

# 25mm Hex Taper Shank E115



# 15 Hex x 94mm Trelawney Type Shank

5 51						
Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	205	0	0.5	914511*	
Narrow Chisel	-	205	0	0.5	914521*	
Wide Chisel	50	205	0	1.2	914531*	
Wide Chisel	100	250	0	1.3	914591	
Scraper Tool	200	250		-	914651	
Replacement Blades	200	-		-	914651B	

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## 14 x 60mm (SGMS28) Type Shank

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	270	0	0.5	914500*	
Narrow Chisel	-	205	0	0.5	914502*	
Wide Chisel	40	205	0	1.2	914505*	
Cranked Chisel	65	200	0	0.8	914506*	
Cranked Chisel	80	240	0	0.9	914512*	

# 10.9 Hex x 12.6 Rnd x 45mm Type Shank

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Moil Point	-	200	0	0.6	914523*	
Narrow Chisel	-	200	0	0.6	914524*	

### 14.7 Hex 17.3 Rnd x 60mm Shank

Description	Working Width mm	Overall Length mm	Body	Standall Part No. Oval Collar	Standall Part No. Round Collar	Standall Part No. No Collar
Moil Point  Moil Point  Moil Point	- - -	230 300 450	0	914030 914040 914060	914007 914017 914617	914037* 914047* 914067*
Narrow Chisel Narrow Chisel Narrow Chisel	- - -	230 300 450	0	914230 914240 914190	914207 914217 914717	914237* 914247* 914257*

## 14.7 Hex 17.3 Rnd x 60mm Shank

Description	Working Width mm	Overall Length mm	Body	Standall Part No. Oval Collar	Standall Part No. Round Collar	Standall Part No. No Collar
Wide Chisel	38	230	0	914330	914307*	914337*
Wide Chisel	38	300	Ŏ	914340*	914317*	914347*
Wide Chisel	50	230	$\circ$	914430*	914407*	914437*
 Wide Chisel	50	300	$\circ$	914440*	914417*	914447*
Scaling Chisel Straight	75	230	0	914830	914557	914837*
Scaling Chisel Straight	75	300	0	914840*	914567*	914847*
Bushing Tool	-	240	0	914930*	914907*	-

## 17.3 Rnd x 60mm Shank

Description	Working Width mm	Overall Length mm	Body	Standall Part No. Oval Collar	Standall Part No. Round Collar	Standall Part No. No Collar
Moil Point	-	230	0	914036	914008	914038*
Moil Point	-	300	O	914046	914018	914048*
Moil Point	-	450	$\circ$	914556	914588	914618*
Narrow Chisel	-	230	O	914236	914208	914238*
Narrow Chisel	-	300	O	914246	914218	914248*
Narrow Chisel	-	450	$\circ$	914606	914598	914718*
Wide Chisel	38	230	0	914336	914308*	914338*
Wide Chisel	38	300	Ŏ	914346	914318*	914348*
Wide Chisel	50	230	Ŏ	914436	914408*	914438*
Wide Chisel	50	300	$\circ$	914446	914418*	914448*
Scaling Chisel Cranked	75	230	0	914536*	914508*	914538*
Scaling Chisel Cranked	75	300	0	914546*	914518*	914548*
Scaling Chisel Straight	75	230	0	914836	914805	914838
Bushing Tool	-	240	0	914936*	914908*	-

# RB 90 Type Shank

Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
Narrow Chisel For use on Metal S1 spec	-	280	0	1.2	934590*	

# Jumbo 11X Type Shank

у							
	Description	Working Width mm	Overall Length mm	Body	Weight Kg	Standall Part No.	
	Moil Point Moil Point	-	255 300		1.2 ?	914555* 100310	
	Narrow Chisel For use with concrete C70 W2 Spec  Rivel Buster Metal Work S1 Spec	-	225 300 225 300		1.2 1.4 1.2 1.4	914595 924595 100290 100291	

## Accessories

	Description	Туре	Standall Part No.
	Stone Dressing Pads	9 Point Pad-All Steel	914106
	To Suit Stone Dressing Stems	<b>16 Point Pad-T C Conical inserts</b> (38mm Sq 100550)	914107
VVVVVVVV	Scutch Combs To suit all combholders	38mm Wide	914485
	<b>Scutch Combs</b> To suit all combholders	50mm Wide	914488
	Concrete Cutter To suit all combholders	38mm Wide	914480
	<b>Concrete Cutter</b> To suit all combholders	50mm Wide	914490
		Complete with 2mm thick blade	100134
	Floor Cleaning Tools To suit all floor cleaning tool stems	Replacement scraper blade 2mm thick	100156
		Replacement nut & bolt set	100134 Set

PNEUMATIC TOOL ACCESSORIES www.standall.com 26

# Long Steels

Standall Tools specialise in the manufacture of long pneumatic steels especially used in a number of functions such as furnace cleaning and other industrial as well as constructruction applications.

We produce hexagon shank points and narrow chisels up to 3.00 meters overall length in minimium quantities of 10 any one size and type of Point or Chisel. Round Shank long steels are also available in minimum quantities of 30 of any one size and Type Please note that orders for long steels will incur expensive delivery charges commonly requested products are detailed below.

## Shank 22mm Hexagon 82mm Long 41mm Dia Collar

Description	Under Collar Length mm	Body	Standall Part No.
Moil Point  Moil Point  Moil Point  Moil Point  Moil Point	915 1000 1220 1525 1830	0000	910028 200034 910030 910032 910033
Narrow Chisel  Narrow Chisel  Narrow Chisel  Narrow Chisel  Narrow Chisel	915 1000 1220 1525 1830	0 0 0	910238 200035 910240 910242 919243

## Shank 25mm Hexagon 108mm Long 41mm Dia Collar

Description	Under Collar Length mm	Body	Standall Part No.
Moil Point Moil Point	915 1220	0	910048 910050
Narrow Chisel Narrow Chisel	915 1220	<b>O</b>	90258 910260

## Shank 28mm Hexagon 160mm Long 46mm Dia Collar

Description	Under Collar Length mm	Body	Standall Part No.
Moil Point	1000	•	200117
Narrow Chisel	1000	0	200113

## Shank 32mm Hexagon 160mm &152mm Long 46mm Dia Collar

Description	Under Collar Length mm	Body	Standall Part No.
Moil Point	915	0	912088
Moil Point	1000	0	200118
Moil Point	1220	0	912090
Moil Point	1525	0	912092
Moil Point	1830	0	912093
Narrow Chisel	915	$\bigcirc$	912298
Narrow Chisel	1000	0	200119
Narrow Chisel	1220	0	912300
Narrow Chisel	1525	0	912302
Narrow Chisel	1830	0	912303

## 25mm x 75mm round Shank 41mm dia Collar

Description	Under Collar Length mm	Body	Standall Part No.
Moil Point Moil Point Moil Point	1000 1500 2000	0	915549 915055 916060
Narrow Chisel  Narrow Chisel  Narrow Chisel	1000 1500 2000	<ul><li></li></ul>	916270 914261 915264

# Standall SVR°

# SVR° stands for Standall Vibration Reduced. It is a method of reducing harmful vibration to the operator and noise to the surrounding area.

Vibration White Finger (VWF) is damage to the nerve endings of the fingers and is a particular hazard for workers frequently exposed to high levels of vibration. It is especially prevalent amongst operators of percussive powertools and is one of the most common reasons for occupational ill health claims against employers within the UK.

After intensive research and development, the Company has produced the worlds first range of totally tuned silenced steels (for use with pneumatic and electric hammers) that reduces harmful vibration received at the tool hand/grip interface by a staggering 30%\* in some of the most arduous conditions.

Energy is transmitted by the hammer piston to the breaker steel and thus to the work surface. There are reciprocal energy waves, which are essentially overlapping waves. These appear at various points along the length of the steel as 'nodal' points.

The research developed by Standall identified these node points that rearranged the energy patterns and so increasing the energy delivered to the work piece so making the whole system more productive. The harmful vibrations are therefore dampened out of the system. The use of a specially selected material also assists with the damping process.

Finally, noise is reduced because the resonance element is much reduced. Therefore by understanding and measuring the physical properties of the steel during its operation, we have been able to tune out vibration, capture additional useful energy and reduce noise.

#### **Key benefits of SVR®**

- Reduced vibration and noise will result in increased break out performance through more efficient use of energy.
- The 30% reduction in the HAV (Hand Arm Vibration) measurement at the grip or handle of the tool will result in an increase in the safe usage time of the tool.
- Increased efficiency will mean reduced costs.
- Significant health benefits for employees through reduced vibration over 36,000 (HSE figures) people in the UK currently suffer from an advanced form of VWF.
- Environmental and health benefits through significant reductions in noise.
- The Health and Safety Executive (HSE) produces a range of dedicated leaflets giving details for employers about the dangers associated with vibration and sets out recommendations for employers about the importance of investing in new equipment to improve the problem. This document clearly states that employers should aim to buy the lowest vibration equipment suitable for the job. The new SVR® dampened steels from Standall will provide the perfect solution and will be the only products of their kind to guarantee reduced vibration.

#### Intellectual Property Protection for SVR®

The SVR technology is protected by a:

USA patent approval number 7013984

European pending patent application EP 03 257 229.9

The SVR® logo is a registered trademark of Standall Tools Limited as follows;

UK registered trademark 2 349 800

European registered trademark 003 829 942

Reduced vibration can only be guaranteed with new products and not if steels that have been re-forged or have been modified following the original manufacture.

As certified by UK Coal – UKC 509C

# information

#### 1 PRODUCT GUARANTEE

All our products are fully guaranteed against defects in the steel and manufacture. In the event of premature failure we undertake to provide replacements or appropriate credit, subject to the following conditions:

- (a) We, the manufacturers, are notified within 3 days of discovery of failure. Breakages which have been accumulated over an extended period of time and which have not been reported will not be considered.
- (b) The broken parts must be returned to the company or made available for inspection at the company's discretion.
- (c) The products have not been subjected to unreasonable use or to abuse. The original heat treatment has not been interfered with.
- (d) The company will in no circumstances be liable for incidental or consequential damages for loss of use, revenue or profit.

#### 2. IDENTIFICATION OF MANUFACTURER

Problems frequently occur in identifying broken tools returned by an end user. All our tools are identified:

- 333 for product made from steel DIN 1.1620
- 303 for product made from steel DIN 1.2249
- 311 for product made from another specification

The product is also marked with a date code signifying year and month of manufacture:

Our Warehouse staff are instructed to search for the above identification marks before accepting a broken tool for replacement. We do not accept someone else's problem!

#### 3 USER GUIDE

Percussive tools are subjected to severe stresses during service. Our products are made to the highest standards of quality control for long service on tough applications: and consequently very few breakages of tools occur due to a defect in the steel or manufacture

A tool with a defect is likely to fail immediately due to the severe stresses. A tool which breaks after prolonged service, as evidenced by a well worn shank and tip, is not likely to have been defective but will have failed due to material fatigue after excessive heavy use.

#### 3.1 MISUSE

As much as 90% of all breakage claims arise from incorrect use of the tool or operator misuse. Standall assumes no liability for misuse. Shown here are some of the most frequently encountered examples of incorrect use.

#### (a) Mushrooming

Insufficient contact or pressure between the tool and the work surface results in 'mushrooming' as the steel is allowed to "ride" on the work surface and becomes red hot and melts – hence the 'mushrooming' effect.

Also, the underside of the collar of the steel may come into contact with the retainer of the breaker steel – this causes damage. The steel will either break below the collar or can become detached. This could cause serious injury.

#### (b) Leverage

The tool must not be used as a lever to break away material. It should only be used to clear material from the broken surface. Breakage below the collar or of the body of the steel may result.

#### (c) File Marks

Some end users try and identify 'their' breaker steels by fixing or cutting an identification mark on the steel collar, shank or on the body of the tool. This is a dangerous practice as it disrupts the protective hardened shell of the tool and is likely to lead to a fatigue breakage.

#### (d) Frost damage

Steels left on open ground during periods of frost may suffer damage by becoming brittle and then fracture. It is important that steels are stored in a protected dry place during very cold periods, particularly at night. Exposure to frost causes minute shrinkage of the steel that creates which can be eliminated by bringing the steel gradually up to room temperature.

#### 3.2 PERSONAL PROTECTION

#### (a) Eye protection

When using percussive steels it is essential that correct safety glasses or goggles are used at all times.

#### (b) Ear protection

It is essential that correct ear protection is used at all times which can be either ear plugs or mufflers dependant on the decibel level.

#### (c) Protective clothing

Safety boots and suitable clothing should be worn at all times.

#### (d) Re-forged steels

If steels have been reforged to extend their working life, it is essential that the correct heat treatment processes have been implemented. Failure to do so will lead to accelerated wear or premature failure that may result in personal injury.

#### Remember:

There is a serious risk to health safety to use percussive tools in blunt and worn condition. It is the users responsibility to ensure tools are kept in a safe and workable condition

#### **Terms & Conditions**

Terms & Conditions are available on request or download as a PDF from our website at www.standall.com

Standall percussive steels are only intended and suitable for use in machines equipped with matching tool bushes

#### Other brochures available from Standall Tools Ltd









ELECTRIC HAMMER
DRILLING ACCESSORIES

ELECTRIC HAMMER PERCUSSIVE STEELS

PERCUSSIVE ROCK
DRILLING &
EXCAVATOR MOUNTED
BREAKER STEELS





